



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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SWA6A-400
Job Sheet 196510



Part No: SWA6A-400

Job Qty: ~~8 pcs~~ **30 pcs**

Part Name: Thrust Washer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/13/19

Job Tracking No:

Due Date: 8/5/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG SWA6A-400 Rev2 IPP Rev A 17.11.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-2500Y - 1	8 pcs	8/5/19	8/5/19	1.00	2.00	SL-2500Y - 1		SL 19-6-30
120	QC 2	8 pcs	8/5/19	8/5/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		SL
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
							QC 2 - 73		
							QC 2 - 69		
130	QC 8	8 pcs	8/5/19	8/5/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		

Plex 6/13/19 3:27 PM Dart.Renwick.Jennife



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Container No: S194935



Part: SWA6A-400

Job No: 196510

Serial No/Batch: S194935

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 06/30/19

				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	<i>P</i>
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140	Packaging 3-1 - Stock - B4B	8 pcs	8/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
150	QC 21 - SA	8 pcs	8/5/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - SL2500Y (MORI SL2500Y LATHE) 1-Machine as per DWG. FB708 FOLIO REV: <i>AA</i> DWG REV: <i>158307</i> Descriptions: <i>2</i> 2-Debur 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MT-BRONZE-C63000-R2.250	Bronze C63000 Round Bar 2.250"	.1360 ft (.017 ea)	110-SL-2500Y - 1	<i>158307</i>	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-SL-2500Y - 1	MT-BRONZE-C63000-R2.250	0	6	0
Part Specifications				
Specifications could not be found.				

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DART AEROSPACE LTD		Work Order:	196510
Description: Thrust Washer		Part Number:	SWA6A-400
Inspection Dwg: SWA6A-400	Rev: 2	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by:	JK	Checked by:	[Signature]	QC Inspector:	
Date:	19-6-30	Date:	19-06-30	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	